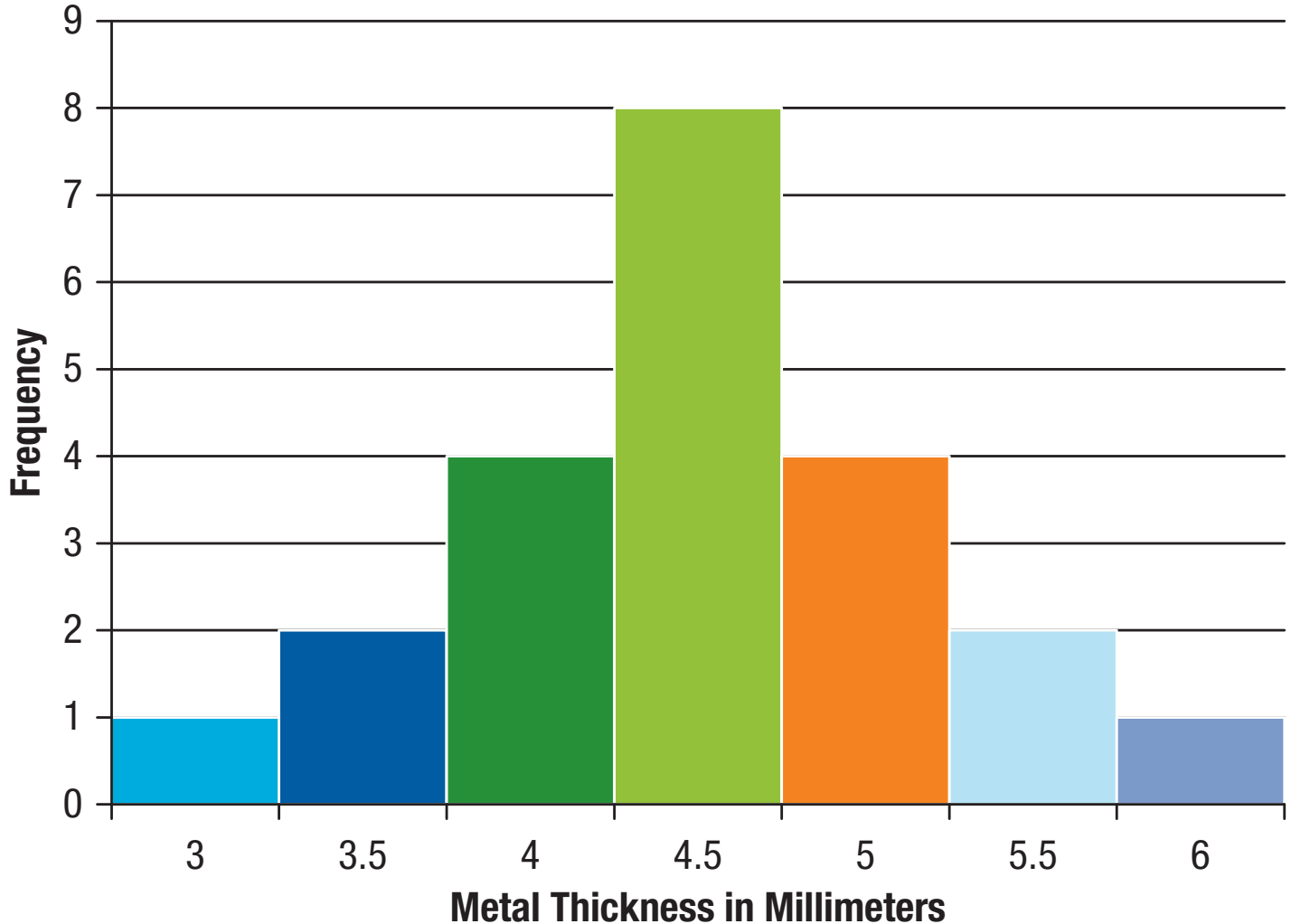FIGURE 6.4: Histogram for a Manufacturing Process